

LEXAN™ 8B35E FILM

PRODUCT DATASHEET

DESCRIPTION

LEXAN™ 8B35E Film is a transparent polycarbonate film, velvet on one side and very fine matte on the other, that offers excellent clarity, high heat resistance, and superior dimensional stability in all thicknesses. LEXAN 8B35E Film can be printed using traditional solvent-based inks as well as IR and UV curing inks. It offers ease of processing for thermoforming, hydroforming, embossing, diecutting and bending. Since the surface of LEXAN 8B35E Film is low gloss, it is ideal for overlays, back-lit dials, second surface printed applications, dead-front graphics, display protection and poster protection.

TYPICAL PROPERTY VALUES

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
MECHANICAL						
Tensile Strength @ Yield	ASTM D882	psi	8500	ISO 527	MPa	63
Ultimate	ASTM D882	psi	9000	ISO 527	MPa	65
Tensile Modulus	ASTM D882	psi	300000	ISO 527	MPa	>2000
Tensile Elongation at Break	ASTM D882	%	100-160	ISO 527	%	>100
Gardner Impact Strength at 0.03" (0.75 mm)	ASTM D3029	ft-lb	23	ISO 6603-1	J	31
Tear Strength						
Initiation	ASTM D1004	lb/mil	1.4-1.8		kN/m	245
Propagation	ASTM D1922	g/mil	30-55		kN/m	10-20
Puncture Resistance (Dynatup)	ASTM D3763	ft-lb	9		J	12
Fold Endurance (MIT)						
0.010" (0.25 mm)	ASTM D2176-69	double folds	60			
0.020" (0.50 mm)	ASTM D2176-69	double folds	20			
THERMAL						
Coefficient of Thermal Conductivity	ASTM D5470	Btu/hr/ft ² /°F/in	1.35		W/m ² ·K	0.2
Coefficient of Thermal Expansion	ASTM E831	(x10 ⁻⁵ /°F)	3.2	ISO 11359	(x10 ⁻⁵ /°C)	7
Specific Heat @40°F (4°C)	ASTM E1269	Btu/lb/°F	0.3		KJ/Kg·°C	1.25
Glass Transition Temperature	ASTM D3417 / D3418	°F	307	ISO 11357	°C	148
Vicat Softening Temperature, B	ASTM 1525-00 modified	°F	312		°C	144
Heat Deflection Temp. by TMA at 1.8 Mpa		°F	290	ISO 75 Modified	°C	127
Brittleness Temperature	ASTM D746	°F	-211		°C	-135
PHYSICAL						
Density	ASTM D792	slug/ft ³	2.4	ISO 1183	kg/m ³	1230
Water Absorption, 24 hrs.	ASTM D570	% change	0.35	ISO 62	% change	0.35
Surface Roughness (RMS)	ASME B46-1	-	6.3(V)/34(M)			
Surface Energy(1st surface/ 2nd surface)	ASTM D5946-01	-	38/32			
Surface Tension	Dyne Pens	Dyne	>34			

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
OPTICAL						
Refractive Index @77°F (25°C)	ASTM D542A	-	1.6			
Light Transmission	ASTM D1003	%	86			
Yellowness Index	ASTM D1925	%	1.9			
Haze	ASTM D1003	%	100			
Gloss over Flat Black min/max @ 60°	ASTM D523-60	-	See chart	ISO 2813	-	See chart

◆ These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local SABIC representative or the SABIC Quality Services Department. Reported values are based on 0.250 mm (0.010") thickness film unless otherwise noted.

™ Trademark of SABIC.

MANUFACTURING SPECIFICATIONS

NOMINAL GAUGE RANGES	MIN./MAX LIMIT OF NOMINAL
0.005 - 0.010" (0.125 - 0.250 mm)	± 8%
0.015-0.020" (0.375-0.500 mm)	± 5%

GLOSS BY GAUGE: (ASTMD 523-60)

GAUGE	ANGLE		VELVET	MATTE
0.005" (0.125 mm)	60°	Minimum	2	3.6
		Maximum	3.1	7
0.007" (0.175 mm)	60°	Minimum	2.1	3.4
		Maximum	4.9	7.8
0.010" (0.250 mm)	60°	Minimum	2.4	3.5
		Maximum	5.1	7.5
8B35E 0.015" (0.375 mm)	60°	Minimum	3.5	4.2
		Maximum	6	7.7
0.020" (0.500 mm)	60°	Minimum	3.6	2
		Maximum	8.1	8

CONTACT US:

Middle East and Africa

SABIC Global Headquarters
PO Box 5101
Riyadh 11422
Saudi Arabia
T +966 (0) 1 225 8000
F +966 (0) 1 225 9000
E info@sabic.com

Email

sfs.info@sabic-ip.com

Americas

Specialty Film & Sheet
1 Plastics Avenue
Pittsfield, MA 01201
USA
Toll-free 1 800 323 3783
T 1 413 448 6655
F (888) 443 2033
E Spinside.sales@sabic-ip.com

Europe

Specialty Film & Sheet
Plasticslaan 1
4612 PX
Bergen op Zoom
The Netherlands
T +31 (0)164 293678
F +31 (0)164 293272
E sfs.info@sabic-ip.com

Asia Pacific

Specialty Film & Sheet
2550 Xiupu Road
Pudong
201319 Shanghai
China
T +86 21 2037 8188
F +86 21 2037 8288
E sfs.info@sabic-ip.com

DISCLAIMER: THE MATERIALS, PRODUCTS AND SERVICES OF SAUDI BASIC INDUSTRIES CORPORATION (SABIC) OR ITS SUBSIDIARIES OR AFFILIATES ("SELLER") ARE SOLD SUBJECT TO SELLER'S STANDARD CONDITIONS OF SALE, WHICH ARE AVAILABLE UPON REQUEST. INFORMATION AND RECOMMENDATIONS CONTAINED IN THIS DOCUMENT ARE GIVEN IN GOOD FAITH. HOWEVER, SELLER MAKES NO EXPRESS OR IMPLIED REPRESENTATION, WARRANTY OR GUARANTEE (i) THAT ANY RESULTS DESCRIBED IN THIS DOCUMENT WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN OR APPLICATION INCORPORATING SELLER'S MATERIALS, PRODUCTS, SERVICES OR RECOMMENDATIONS. UNLESS OTHERWISE PROVIDED IN SELLER'S STANDARD CONDITIONS OF SALE, SELLER SHALL NOT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS, SERVICES OR RECOMMENDATIONS DESCRIBED IN THIS DOCUMENT. Each user is responsible for making its own determination as to the suitability of Seller's materials, products, services or recommendations for the user's particular use through appropriate end-use and other testing and analysis. Nothing in any document or oral statement shall be deemed to alter or waive any provision of Seller's Standard Conditions of Sale or this Disclaimer, unless it is specifically agreed to in a writing signed by Seller. Statements by Seller concerning a possible use of any material, product, service or design do not, are not intended to, and should not be construed to grant any license under any patent or other intellectual property right of Seller or as a recommendation for the use of any material, product, service or design in a manner that infringes any patent or other intellectual property right.

SABIC and brands marked with ™ are trademarks of SABIC or its subsidiaries or affiliates.
© 2014 Saudi Basic Industries Corporation (SABIC). All Rights Reserved.

† Any brands, products or services of other companies referenced in this document are the trademarks, service marks and/or trade names of their respective holders.

www.sabic.com/sfs

